

Data sheet

ML



Technical data

Type	ML				
Accuracy class	%	≤±0.10			
Rated torque (Md _n)	Nm	50	100	200	400
Torque measuring system					
Technology	-	Rotating			
Rated torque (Md _n) #1	Nm	50	100	200	400
Outputs	-	Frequency, Voltage, Current, CAN bus, Alert			
Test signal	-	see test report			
Torque accuracy class per output type (related to Md_n)					
Frequency output / CAN	%	≤±0.10			
Voltage output	%	≤±0.10			
Linearity deviation including hysteresis related to Md_n #2					
Frequency / CAN, 0%...30%	%	≤±0.030			
Frequency / CAN, 30%...60%	%	≤±0.050			
Frequency / CAN, 60%...100%	%	≤±0.100			
Voltage output	%	≤±0.10			
Rel. standard deviation of the reproducibility according to DIN 1319, by reference to variation of the output signal (rel. to Md_n)					
Frequency output / CAN	%	≤±0.10			
Voltage output	%	≤±0.10			
Temperature influence per 10K in the nominal temperature range on the output signal related to the actual value of signal span (rel. to Md_n)					
Frequency output / CAN	%	≤±0.10			
Voltage output	%	≤±0.10			
Temperature influence per 10K in the nominal temperature range on the zero signal (rel. to Md_n)					
Frequency output / CAN	%	≤±0.10			
Voltage output	%	≤±0.10			
Long-term drift over 48h at reference temperature					
Voltage output	mV	<1.0			

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Type		ML			
Accuracy class	%	±0.10			
Rated torque (M _{d,n})	Nm	50	100	200	400
Nominal sensitivity (range between zero torque and rated torque)					
Frequency output	kHz	20			
Voltage output	V	5.0 / 10.0 / 2.5 / 5.0			
Output signal at zero torque					
Frequency output	kHz	60			
Voltage output	V	0.0 / 0.0 / 2.5 / 5.0			
Nominal output signal					
Frequency output at positive nominal value	kHz	80			
Frequency output at negative nominal value	kHz	40			
Voltage output at positive nominal value	V	5 / 10 / 5 / 10			
Voltage output at negative nominal value	V	-5 / -10 / 0 / 0			
Max. modulation range					
Frequency output	kHz	30...90			
Voltage output	V	-10.5...10.5			
Group delay time					
Frequency output	µs	10			
Voltage output	µs	3,000			
CAN	µs	1,000			

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Type		ML			
Accuracy class	%	≤±0.10			
Rated torque (Md _n)	Nm	50	100	200	400
Angular measuring system					
Pulses per rev	ppr	7,680			
Resolution	°	0.05			
Analogue voltage output	-	±10V 16 Bit			
Temperature ranges					
Nominal temperature range (System)	°C	0...70			
Operating temperature range (System) #3	°C	-10...70			
Storage temperature range (System)	°C	-10...70			
Load limits #4					
Limit torque, related to Md _n	%	325	325	325	225
Breaking torque approx., related to Md _n	%	750	750	750	450
Requirements to application					
Maximum diameter of vehicle steering wheel (when using straight splines) #5	mm	372			
Maximum diameter of vehicle steering wheel (when using bended splines) #5	mm	355			

Technical data

Type		ML			
Accuracy class	%	±0.10			
Rated torque (M _{d_n})	Nm	50	100	200	400
Weight approx.					
System	kg	1.30			
Power supply					
Nominal supply	V (DC)	N/A			
Supply range #6	V (DC)	9...36			
Max. current consumption in measuring mode	A	<0.70			
Max. current consumption in start-up mode	A	<2			
Nominal power consumption	W	<17			
Load resistance					
Frequency output	-	RS422			
Voltage output	kOhm	≥5			
Dynamic					
Frequency output	kHz	≤7.00			
Voltage output	kHz	≤1.00			
CAN output conversation rate	1/s	≤1000.00			
Miscellaneous					
CAN	-	2B			
Configuration interface	-	USB			
Material	-	Steel			
Measuring range (related to M _{d_n})	%	120			
Matching evaluation units	-	VETAS III			
Article number	-	10001175			

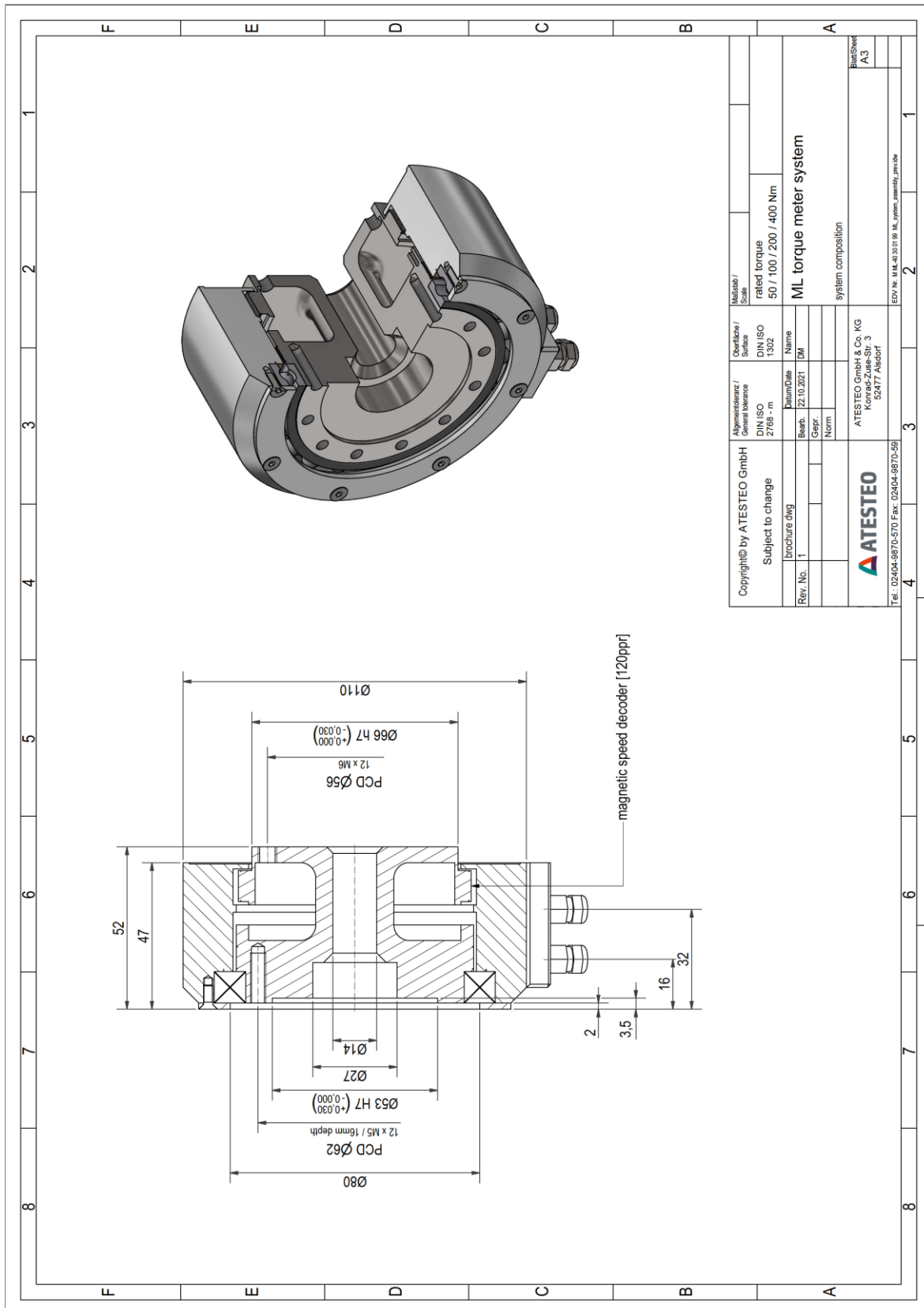
Remarks and information

Link no.	Topic	Remark
#1	Nominal torque	Based on customer requests, the measurement systems can optionally be optimized for not listed nominal torque values (intermediate ranges possible).
#2	Linearity	Values of Linearity deviation incl. Hysteresis can only be reached if positive and negative sensitivity values are used.
#3	Temperature range (stator)	No condensation allowed. Temperature related to housing ground point.
#4	Load limits	The given values are only valid if no other load occurs at the same time. If the loads in sum are 100%, the max. error will be 0.3% of the nominal torque.
#5	Vehicle steering wheel	Applies only if adapter kit is used. The splines can be enlarged on demand for steering wheels with larger diameters.
#6	Supply voltage	The supply voltage range must be given at measurement system side. Long wires can reduce the voltage level from power supply to measurement system.

Steering Wheel

Steering wheel

Drawing



Copyright © by ATESTEO GmbH	Checklist / Surface	Measures / Scale
Subject to change	DIN ISO 1302	rated torque 50 / 100 / 200 / 400 Nm
brochure.dwg	General tolerance DIN ISO 2768 - m	ML torque meter system
Rev. No. 1	Part/Date Name	system composition
	Bearb. 12.10.2021 DM	
	Gepr.	
	Norm.	
ATESTEO	ATESTEO GmbH & Co. KG	
	Konrad-Zuse-Str. 3	
	52477 Alsdorf	
		BlattSheet A3
		EDV Nr. M.ML.40.01.01.09_ML_system_aseestec.dwg

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